





#### **DESCRIPTIVE**

- Mechanic governor
- Mechanically welded chassis with antivibration suspension
- Main line circuit breaker
- Radiator for core temperature of 48/50°C max with mechanical fan
- Protective grille for fan and rotating parts (CE option)
- 9 dB(A) silencer supplied separately
- Charger DC starting battery with electrolyte
- 12 V charge alternator and starter
- Delivered with oil and coolant -30°C
- Manual for use and installation

#### **POWER DEFINITION**

PRP: Prime Power is available for an unlimited number of annual operating hours in variable load applications, in accordance with ISO 8528-1. ESP: The standby power rating is applicable for supplying emergency power in variable load applications in accordance with ISO 8528-1. Overload is not allowed.

#### **TERMS OF USE**

According to the standard, the nominal power assigned by the genset is given for 25°C Air Intlet Temperature, of a barometric pressure of 100 kPA (100 m A.S.L), and 30 % relative humidity. For particular conditions in your installation, refer to the derating table.

### **ASSOCIATED UNCERTAINTY**

For the generating sets used indoor, where the acoustic pressure levels depends on the installation conditions, it is not possible to specify the ambient noise level in the exploitation and maintenance instructions. You will also find in our exploitation and maintenance instructions a warning concerning the air noise dangers and the need to implement appropriated preventive measures.

### **K25U**

Engine ref. KDI2504M
Alternator ref. KH00520T
Performance class G2

### **GENERAL CHARACTERISTICS**

Frequency (Hz) 60 Hz

Voltage (V) 480/277

Standard Control Panel APM303

Optional control panel TELYS

Optional Control Panel M80

Optional control panel APM403

POWER					
Voltage	ESP		PRP		Standby Amna
	kWe	kVA	kWe	kVA	Standby Amps
480/277	24,8	31	22,6	28,2	37
440/254	23,5	29,38	21,4	26,7	39
220/127	23,5	29,38	21,4	26,7	77
208/120	22	27,5	20	25	76

DIMENSIONS COMPACT VERSION	
Length (mm)	1410
Width (mm)	720
Height (mm)	1080
Dry weight (kg)	540
Tank capacity (L)	50

DIMENSIONS SOUNDPROOFED VE	RSION
Type soundproofing	M126
Length (mm)	1750
Width (mm)	775
Height (mm)	1230
Dry weight (kg)	710
Tank capacity (L)	50
Acoustic pressure level @1m in dB(A)	78
Guaranteed acoustic power level (Lwa)	94
Acoustic pressure level @7m in dB(A)	68



# **K25U**

### **ENGINE CHARACTERISTICS**

GENERAL ENGINE DATA	
Engine brand	KOHLER DIESE
Engine ref.	KDI2504M
Air inlet system	Athmo
Cylinders configuration	L
Number of cylinders	4
Displacement (L)	2,48
Charge Air coolant	
Bore (mm) x Stroke (mm)	88 x 102
Compression ratio	18.5 : 1
Speed (RPM)	1800
Pistons speed (m/s)	6,12
Maximum stand-by power at rated RPM (kW)	29
Frequency regulation, steady state (%)	+/- 2.5%
BMEP @ PRP 60 Hz (bar)	7,10
Governor type	Mechanical

COOLING SYSTEM	
Radiator & Engine capacity (L)	7,70
Fan power (kW) Fan air flow w/o restriction (m3/s) Available restriction on air flow (mm H2O)	1,20
Type of coolant	Glycol-Ethylene

EMISSIONS	
Emission PM (g/kWh)	
Emission CO (g/kW.h)	
Emission HC+NOx (g/kWh)	0
Emission HC (g/kW.h)	

EXHAUST	
Exhaust gas temperature @ ESP 60Hz (°C)	510
Exhaust gas flow @ ESP 60Hz (L/s)	94
Max. exhaust back pressure (mm H2O)	850
FUEL	
Fuel consumption 100% ESP load (L/hr)	8,40
Fuel consumption 100% load (L/hr)	7,30
Fuel consumption 75% PRP load (L/h)	5,60
Fuel consumption 50% PRP load (L/h)	3,90
Maximum fuel pump flow (L/h)	30
OIL	
Oil system capacity including filters (L)	11,20
Min. oil pressure (bar)	1,50
Max. oil pressure (bar)	10
Oil consumption 100% ESP 60Hz (L/h)	0,01
Oil sump capacity (L)	11
HEAT BALANCE	
Heat rejection to exhaust (kW)	20
Radiated heat to ambiant (kW)	
Heat rejection to coolant HT (kW)	22
AIR INTAKE	
Max. intake restriction (mm H2O)	220
Intake air flow (L/s)	



# **K25U**

### **ALTERNATOR CHARACTERISTICS**

GENERAL DATA		OTHER DATA	
Alternator ref.	KH00520T	Continuous Nominal Rating 40°C (kVA)	30
Number of Phase	Three phase	Standby Rating 27°C (kVA)	31,80
Power factor (Cos Phi)	0,80	Efficiencies 100% of load (%)	89,70
Altitude (m)	0 à 1000	Air flow (m3/s)	0,0970
Overspeed (rpm)	2250	Short circuit ratio (Kcc)	0,58
Number of pole	4	Direct axis synchro reactance unsaturated (Xd) (%)	190
Capacity for maintaining short circuit at	Yes	Quadra axis synchro reactance unsaturated (Xq) (%)	77,90
3 In for 10 s Insulation class	Н	Open circuit time constant (T'do) (ms)	930
T° class (H/125°), continuous 40°C	H / 125°K	Direct axis transcient reactance saturated (X'd) (%)	14,10
T° class (H/163°C), standby 27°C	H / 163°K	Short circuit transcient time constant (T'd) (ms)	47
Total Harmonic Distortion in no-load	3,4	Direct axis subtranscient reactance saturated (X"d) (%)	8
DHT (%)		Subtranscient time constant (T"d) (ms)	13
AVR Regulation	Yes	Quadra axis subtranscient reactance saturated (X"q)	18,30
Total Harmonic Distortion, on linear load DHT (%)	2,0	(%)	,
Wave form : NEMA=TIF	<45	Subtranscient time constant (T"q) (ms)	12
Wave form : CEI=FHT	<2	Zero sequence reactance unsaturated (Xo) (%)	3,20
Number of bearing	Single Bearing	Negative sequence reactance saturated (X2) (%)	11,90
Coupling	Direct	Armature time constant (Ta) (ms)	11
Voltage regulation at established rating	1	No load excitation current (io) (A)	0,55
(+/- %)	-	Full load excitation current (ic) (A)	1,60
Recovery time (Delta U = 20% transcient) (ms)	200	Full load excitation voltage (uc) (V)	17
Indication of protection	IP 23	Engine start (Delta U = 20% perm. or 30% trans.) (kVA)	76,40
Technology	Brushless	Transcient dip (4/4 load) - PF : 0,8 AR (%)	14
		No load losses (W)	685
		Heat rejection (W)	2756
		Unbalanced load acceptance ratio (%)	100

### **DIMENSIONS**

<b>Dimensions soundproofed version</b>		Dimensions DW compact version	
Type soundproofing	M126	Type soundproofing	
Length (mm)	1750	Length (mm)	1797
Width (mm)	775	Width (mm)	775
Height (mm)	1230	Height (mm)	1240
Dry weight (kg)	710	Dry weight (kg)	690
Tank capacity (L)	50	Tank capacity (L)	93
Acoustic pressure level @1m in dB(A)	78	Acoustic pressure level @1m in dB(A)	
Guaranteed acoustic power level (Lwa)	94	Guaranteed acoustic power level (Lwa)	
Acoustic pressure level @7m in dB(A)	68	Acoustic pressure level @7m in dB(A)	
Dimensions DW soundproofed ver	sion		
Type soundproofing	M126 DW		
Length (mm)	1797		
Width (mm)	775		
Height (mm)	1391		
Dry weight (kg)	860		
Tank capacity (L)	93		
Acoustic pressure level @1m in dB(A)	78		

Guaranteed acoustic power level (Lwa) Acoustic pressure level @7m in dB(A)



### **K25U**

### **CONTROL PANEL**

### APM303, comprehensive and simple



The APM303 is a versatile unit which can be operated in manual or automatic mode. It offers the following features: Measurements:

phase-to-neutral and phase-to-phase voltages, fuel level (In option : active power currents, effective power, power factors, Kw/h energy meter, oil pressure and coolant temperature levels)

Supervision:

Modbus RTU communication on RS485

Reports:

(In option: 2 configurable reports)

Safety features:

Overspeed, oil pressure, coolant temperatures, minimum and maximum voltage, minimum and maximum frequency (Maximum active power P<66kVA)

Traceability:

Stack of 12 stored events

For further information, please refer to the data sheet for the APM303.

### TELYS, ergonomic and user-friendly



The highly versatile TELYS control unit is complex yet accessible, thanks to the particular attention paid to optimising its ergonomics and ease of use. With its large display screen, buttons and scroll wheel, it places the accent on simplicity and communication.

The TELYS offers the following functions:

Electrical measurements: voltmeter, frequency meter, ammeter.

Engine parameters: working hours counter, oil pressure, coolant temperature, fuel level, engine speed, battery voltage.

Alarms and faults: oil pressure, coolant temperature, failure to start, overspeed, alternator min./max., battery voltage min./max., emergency stop, fuel level.

Ergonomics: wheel for navigating around the various menus.

Communication: remote control and operation software, USB connections. PC connection.

For more information on the product and its options, please refer to the sales documentation.

### M80, transfer of information

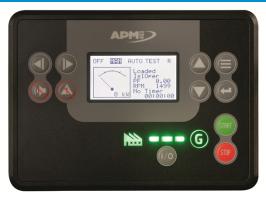


The M80 is a dual-function control unit. It can be used as a basic terminal block for connecting a control box and as an instrument panel with a direct read facility, with displays giving a global view of your generating set's basic parameters.

Offers the following functions:

Engine parameters: tachometer, working hours counter, coolant temperature indicator, oil pressure indicator, emergency stop button, customer connection terminal block, CE.

## APM403, basic generating set and power plant control



The APM403 is a versatile control unit which allows operation in manual or automatic mode

Measurements: voltage and current kW/kWh/kVA power meters

Standard specifications: Voltmeter, Frequency meter.

Optional : Battery ammeter. J1939 CAN ECU engine control

Alarms and faults: Oil pressure, Coolant temperature,

Overspeed, Start-up failure, alternator min/max, Emergency stop button.

Engine parameters: Fuel level, hour counter, battery

voltage.
Optional (standard at 24V): Oil pressure, water temperature.

Event log/ Management of the last 300 genset events.

Mains and genset protection

Clock management

USB connections, USB Host and PC, Communications: RS485 INTERFACE

ModBUS protocol /SNMP

Optional: Ethernet, GPRS, remote control, 3G, 4G,

Websupervisor, SMS, E-mails